

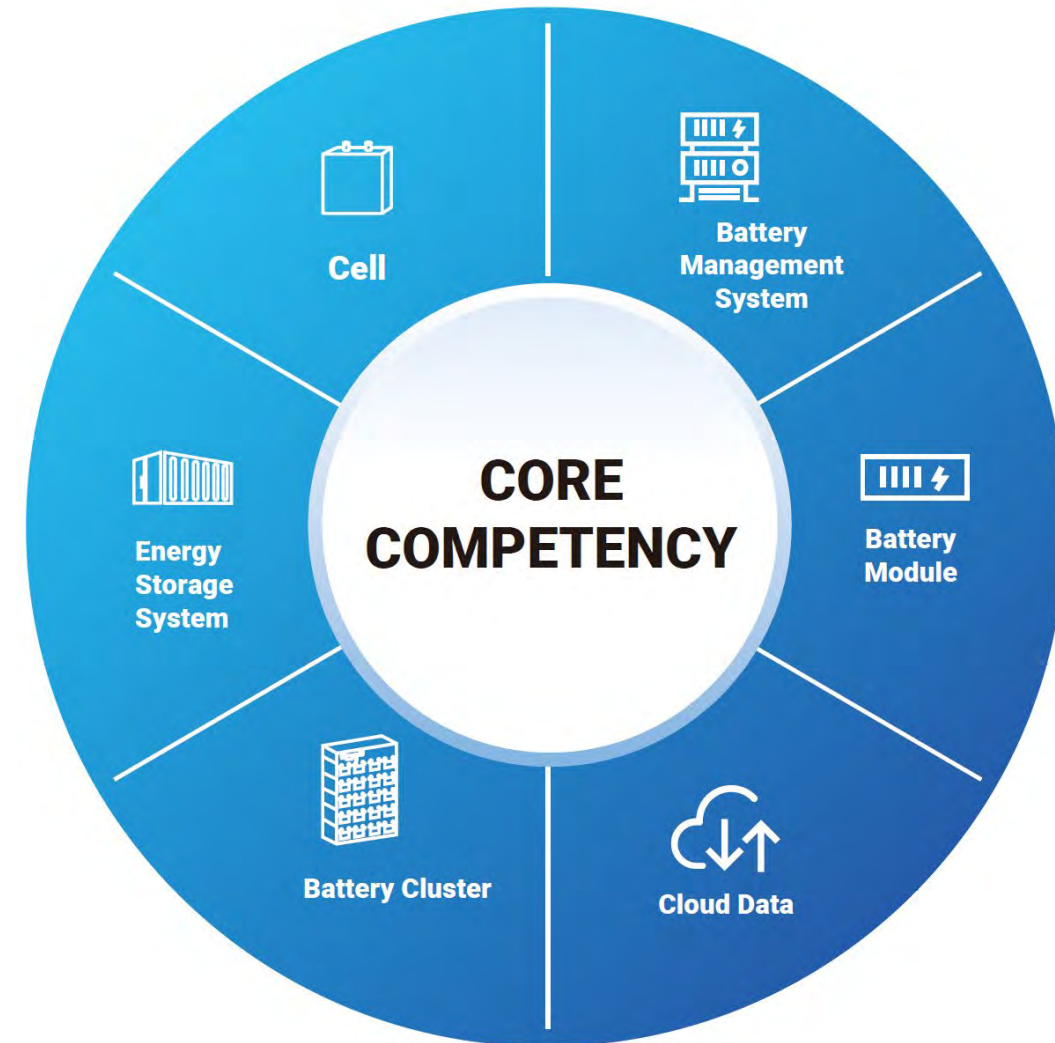
COSPOWERS NEW ENERGY PVT. LTD. COMPANY PROFILE



ABOUT COSPOWERS NEW ENERGY PVT. LTD. (CNEPL)

COSPOWERS NEW ENERGY PVT. LTD., (CNEPL) is a hi-tech enterprise focusing on the development of Lithium energy storage technologies. CNEPL has a vast experience in the field of Lithium storage and have mastered core technologies such as product design and manufacturing, system integration and providing diversified products and solutions for various applications involving energy storage.

CNEPL LFP batteries are used in various applications such as Electric Mobility, 5G Communication Base Stations, Battery Energy Storage (BESS) and Power Auxiliary Services.



ASSOCIATION WITH GLOBAL LEADER IN ENERGY STORAGE - COSPOWERS GROUP

CNEPL has a strategic alliance with COSPOWERS GROUP for procurement of high quality LFP Cells and for development of LFP battery packs and total energy solutions for domestic and export markets.

COSPOWERS GROUP is a manufacturer of high-grade LFP Cells based in China and having a presence in more than 60 countries and regions worldwide. Its products are used in various applications such as Electric Mobility, Power Auxiliary Services, Renewable Energy Generation, Industrial & Commercial Buildings, Green Energy-saving Homes, Data Centers, 5G Communication Base Stations, Comprehensive Parks and so on.



19

Domestic and overseas
branches & subsidiaries



14Years

Energy storage industry
applications began in 2008



995000m²

Factory area



14GWh

Annual production
capacity



50+

National standards and
industrial standards
formulated



No.1

One of the first batches of
domestic lithium ion battery
R&D and manufacturing
enterprises



No.1

One of the first batch of lithium battery
manufacturers to enter the directory of
national new energy vehicles



No.1

The market share in the field of
communication energy storage
ranks first in the world



1500+

Patented technology and
scientific research achievements

COSPOWERS GROUP - RESEARCH & PRODUCTION FACILITIES



Dongying factory (Phase 1)

Group headquarter and power products industrial park cover 80,000 m² with full PACK production capacity of 5.6GWh.



Changde factory

The core manufacturing Industrial Park covers an area of 160,000 m² with full cell production capacity of 6GWh; Pack capacity 1GWH



Anhui Xuzhou factory

The cell manufacturing Industrial Park covers an area of 462,000 m² with target cell production capacity of 10GWh.



Harbin factory

Manufacturing industrial park covers an area of 51,000 m² with full Cell production capacity of 7.3GWh, Pack Capacity of 2.8GWh



Dali factory

Factory covers an area of 20,000 square meters with full PACK production capacity of 2GWh



Shenzhen factory

PACK manufacturing and nickel metal Hydride Industrial park covers an area of 30,000 square meters with full PACK production capacity of 2GWh, Ni-MH cell capacity :600K/Day



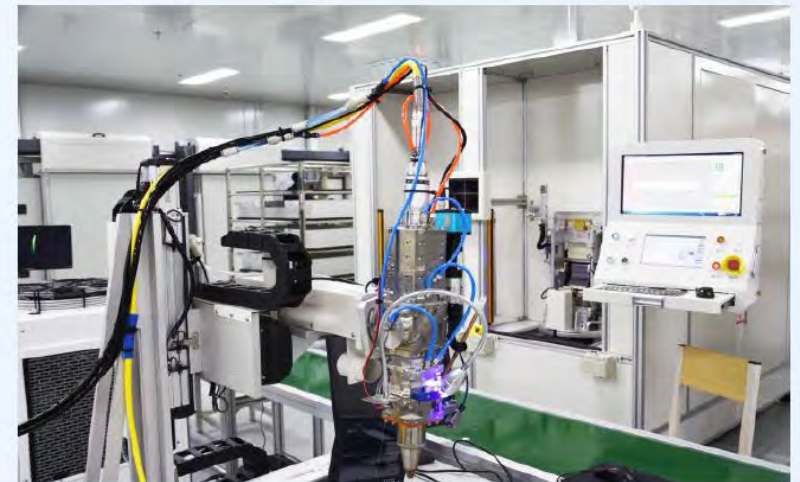
Cospower research institute

Changsha :Power electronics R&D center -1300m²

Changde: Cell R&D Center - 10000m²

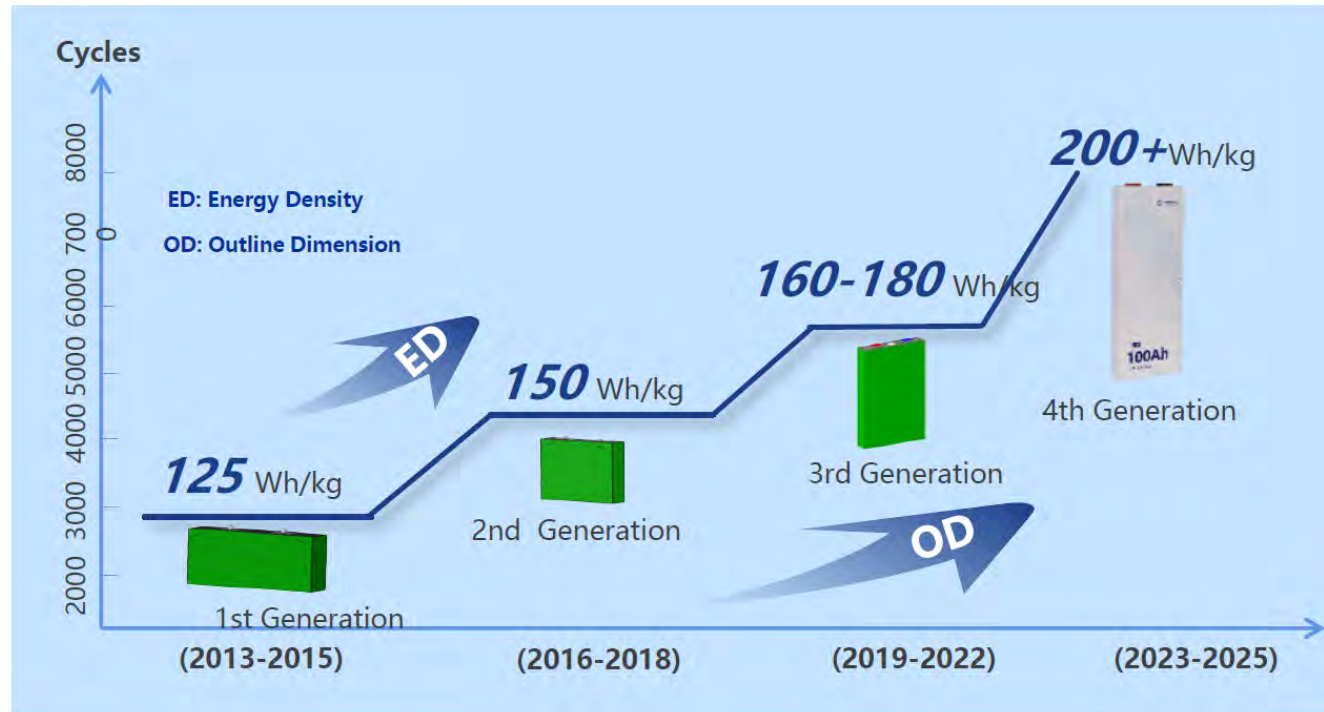
COSPOWERS GROUP – AUTOMATED CELL MANUFACTURING

First class infrastructure for high tech automatic cell production line and pack assembly production line, scientific management & high precision operation to emerge into a 5G+ smart manufacturing factory.

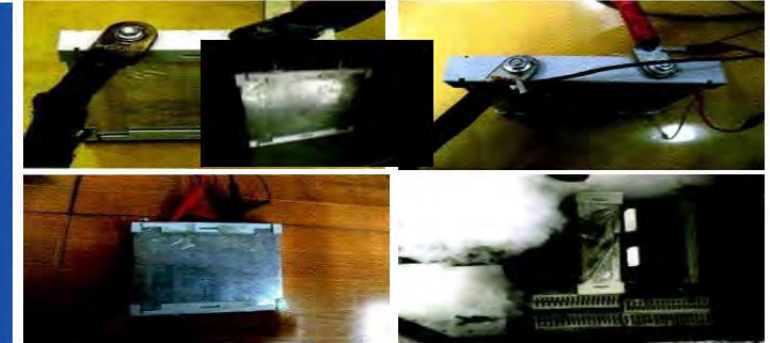


COSPOWERS GROUP – CORE TECHNOLOGICAL COMPETITIVENESS

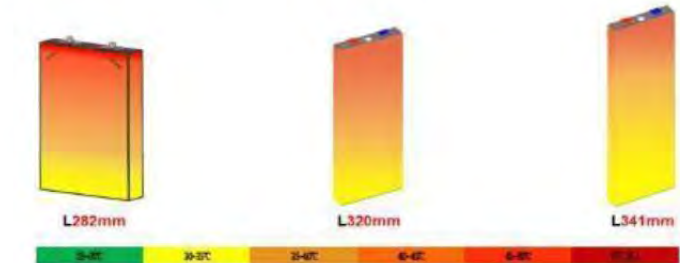
Lithium Iron Phosphate System: High Safety As Well As Long Service Life



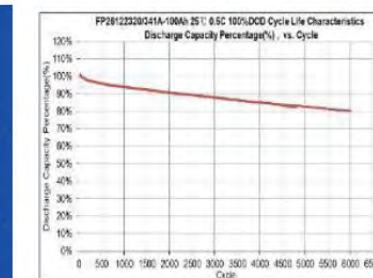
Safety testing



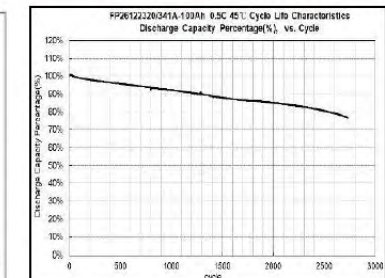
Heat dissipation analysis



Normal temperature and high temperature cycling



Prediction of Cycles under Normal Temperature



High temperature cycling characteristics of battery cells



20%
Improvement of Individual energy density

30%
Improvement of system energy density

55%
Improvement of heat dissipation performance

CNEPL – BUSINESS SEGMENTS



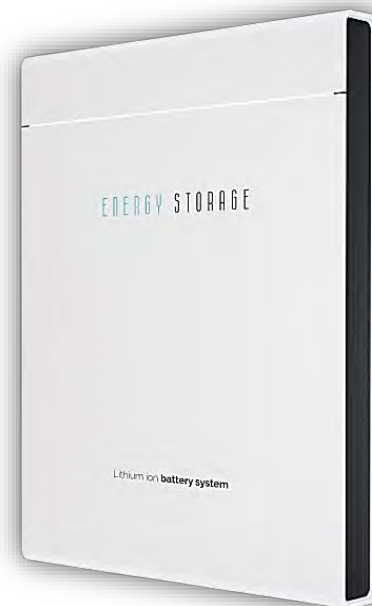
ELECTRIC MOBILITY



TELECOM



HOME UPS



ESS



CNEPL - PAN INDIA SERVICE NETWORK

01

Central LFP Battery Assembly
Unit with Repair Center



99

After-sales Service Centers



05

Regional Service Managers



233

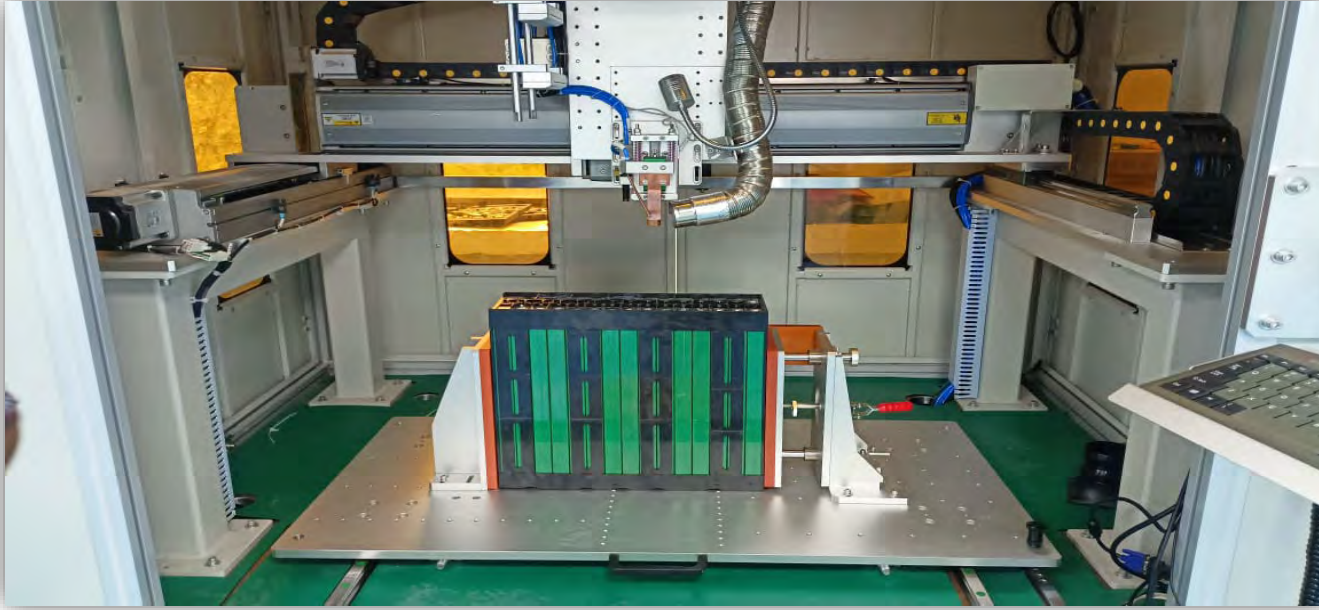
Field Service Engineers



CNEPL - LFP BATTERY ASSEMBLY INFRASTRUCTURE



CNEPL - LFP BATTERY ASSEMBLY INFRASTRUCTURE



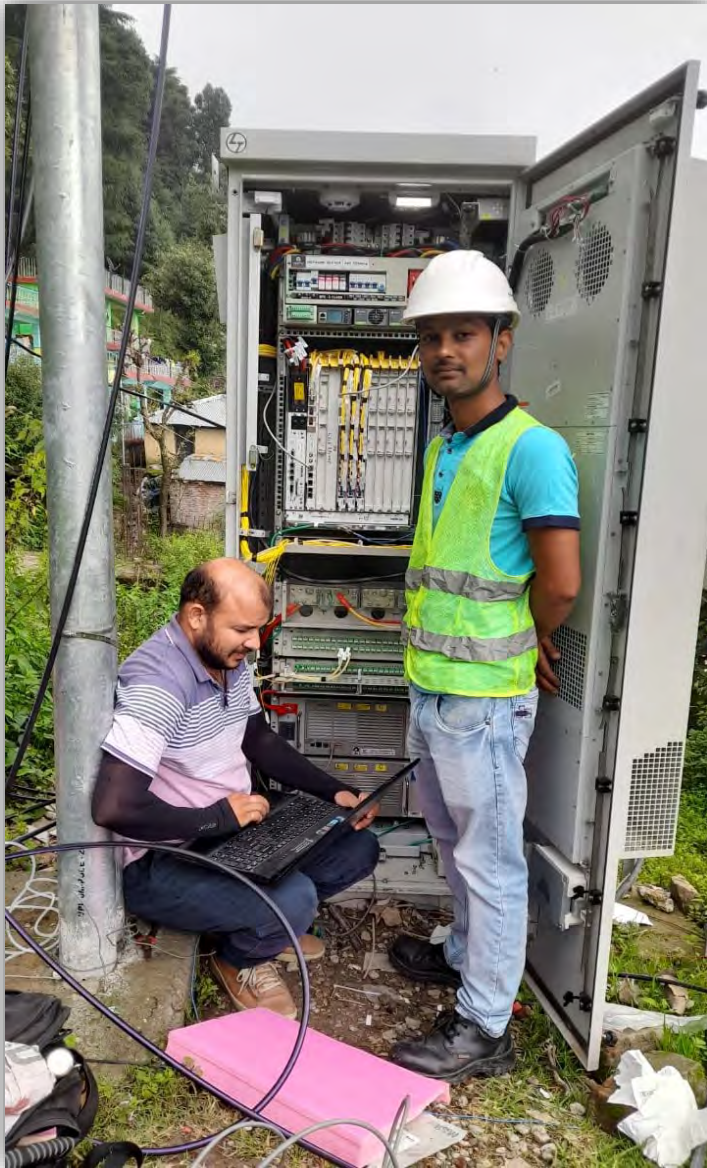
CNEPL - LFP BATTERY REPAIR CENTER



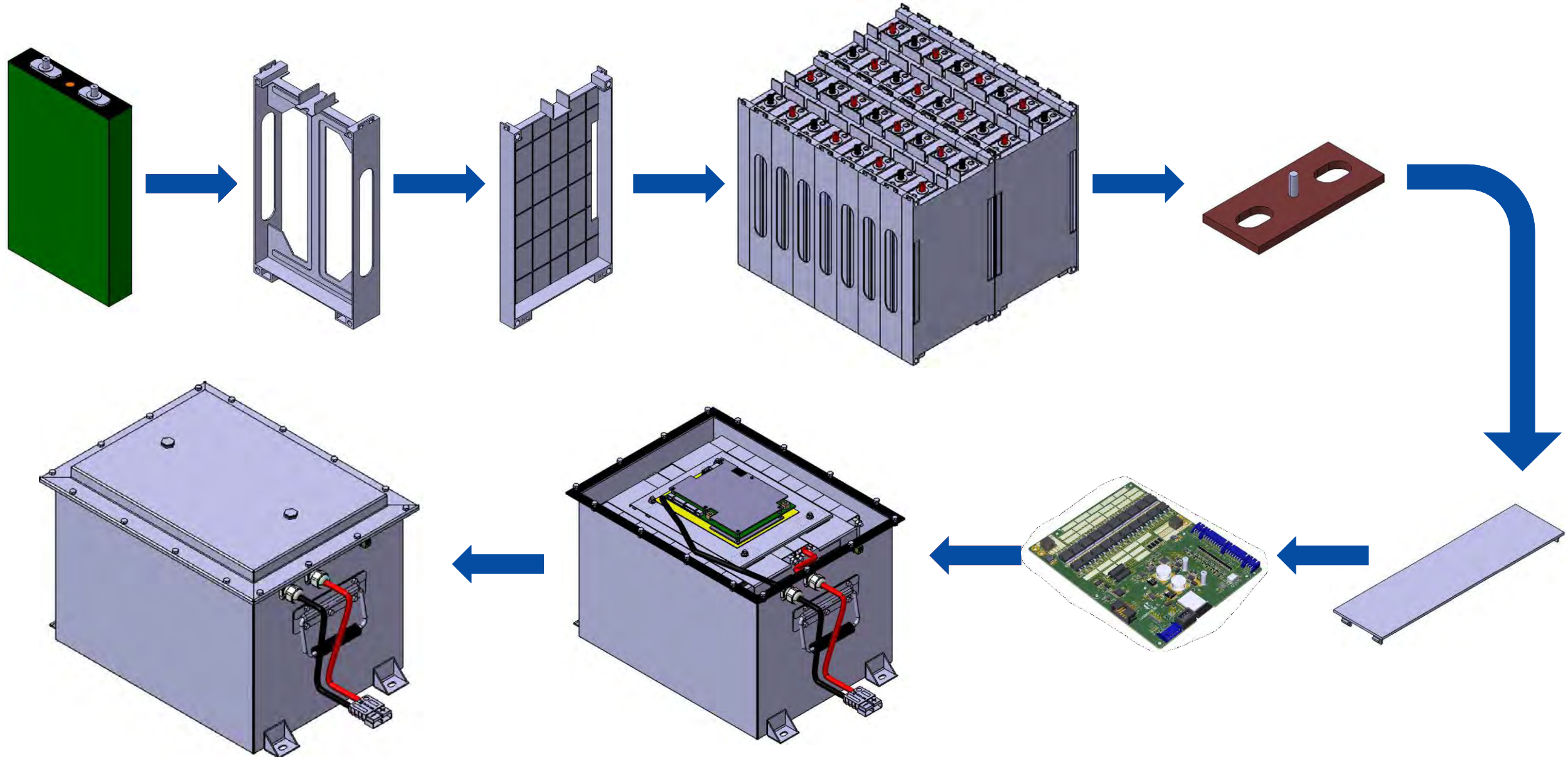
CNEPL - LFP BATTERY REPAIR CENTER



CNEPL – ON-SITE SERVICE SUPPORT



BATTERY ASSEMBLY PROCESS



BATTERY PACK – CRITICAL COMPONENTS

1. CELL SELECTION

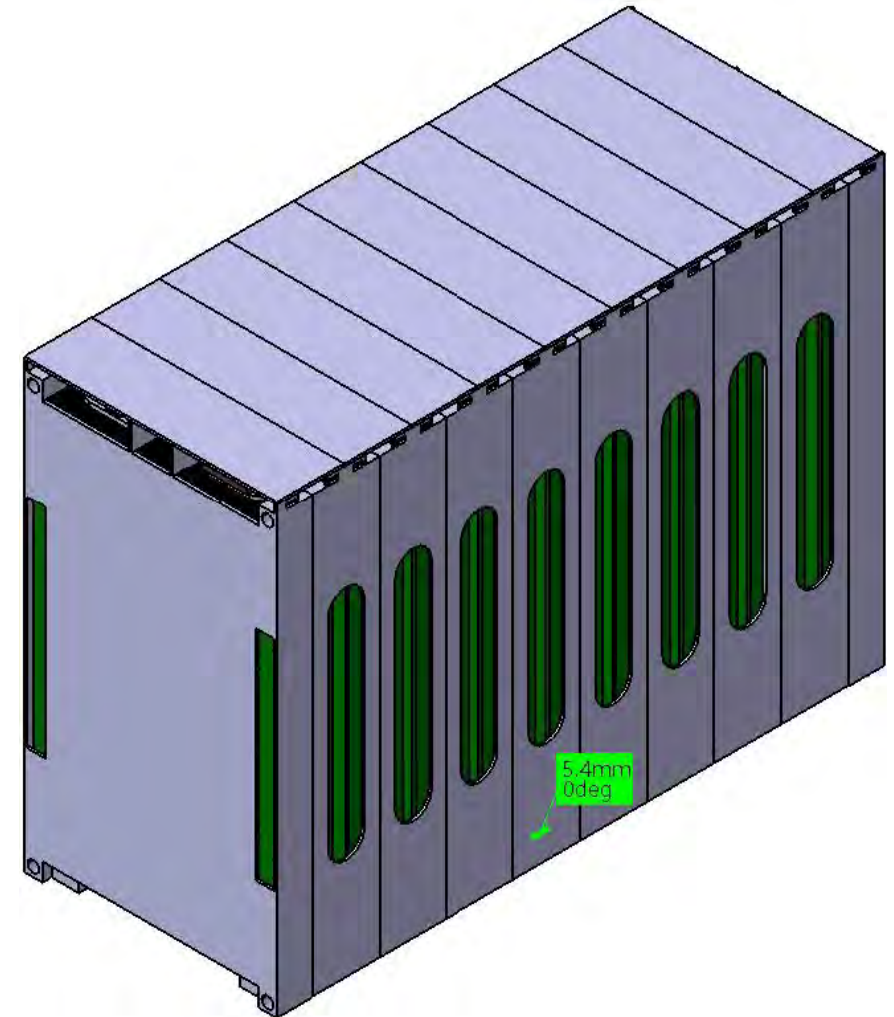
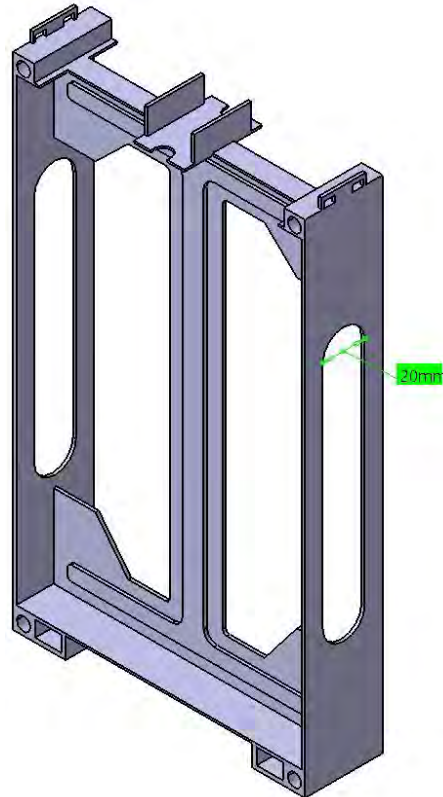
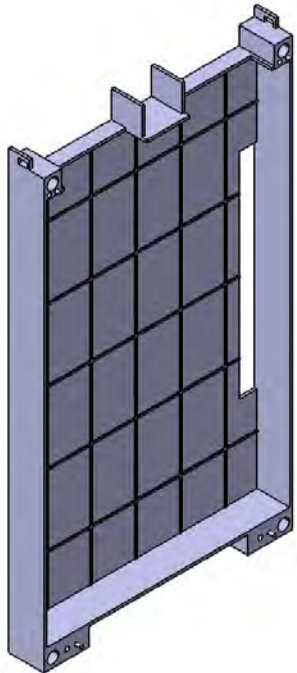
| S. No. | Description | Specifications |
|--------|------------------------------|----------------|
| 1 | Rated Voltage | 3.2V |
| 2 | Rated Capacity | 100 Ah |
| 3 | Voltage Range | 2.5V - 3.65V |
| 4 | Max. Charging Current | 0.5C |
| 5 | Continuous Discharge Current | 1C |
| 6 | Peak Discharge Current | 3C |
| 7 | Discharge Temperature | -20°C to 60°C |
| 8 | Charging Temperature | 0°C to 60°C |



2. CELL HOLDERS FOR OPTIMAL PERFORMANCE

Cell Holders have been designed with utmost importance to Safety:

- Cell to cell gap maintained at 5mm.
- Designed for heat dissipation, 20mm gap on both sides.
- Material with high tensile & flexural strength.
- Shock & vibration absorbing material.



3. MICROCONTROLLER SMART BMS

| S. No. | Description | | Unit | Min. | Typ. | Max. | Tolerance |
|------------------------|---|-------------|-----------|---------|------|----------|-----------|
| 1 | Cell Nominal Voltage | | V | | 3.2 | | |
| 2 | Charging Voltage | | V | | | S x 3.65 | ±1% |
| 3 | Charging Current | | A | | | 0.5C | |
| 4 | Discharge Cut-off Voltage | | V | S x 2.5 | | | |
| 5 | Continuous Discharge Current | | A | | | 1C | |
| TEMPERATURE PARAMETERS | | | | | | | |
| 1 | Charging Temperature | Temperature | °C | 0 | | 55 | |
| | | Humidity | %RH | 0 | | 90 | |
| 2 | Discharging Temperature | Temperature | °C | -20 | | 60 | |
| | | Humidity | %RH | 0 | | 90 | |
| 3 | Storage Condition | Temperature | °C | -20 | | 55 | |
| | | Humidity | %RH | 0 | | 90 | |
| PROTECTION PARAMETERS | | | | | | | |
| 1 | Over-Charge Voltage Protection (OVP) | | V | | 3.8 | | ±10mV |
| 2 | Over-Charge Voltage Protection Release (OVPR) | | V | | 3.65 | | ±10mV |
| 3 | Over Charge Voltage Protection Delay Time | | mSec | 100 | | 250 | |
| 4 | Over-Discharge Voltage Protection (UVP) | | V | | 2.5 | | ±10mV |
| 5 | Over-Discharge Voltage Protection Release(UVPR) | | V | | 2.8 | | ±10mV |
| 6 | Over-Discharge Voltage Protection Delay Time | | mS | 100 | | 250 | |
| 7 | Over-Current Protection Discharge Protection (OCDP) | | A | | 3C | | ±20A |
| 8 | Over-Current Protection Delay Time (OCPDT) | | mS | 5 | | 100 | |
| 9 | Short Circuit Current Protection Delay Time | | Micro Sec | 200 | 400 | 600 | |
| 10 | Bleed Start Point | | V | | 3.47 | | ±2mV |
| 11 | Bleed Current | | mA | | 50 | | ±10mA |
| COMMUNICATION | | | | | | | |
| 1 | CAN, Bluetooth Communication With mobile app & IoT with Wi-Fi (or) 4G+GPS | | | | | | |



4. SMART BMS DASHBOARD

Device Id: a8:48:fa:9f:72:8e | ● Online

Device Name: Roshan_100A_Nline_728e

Overview

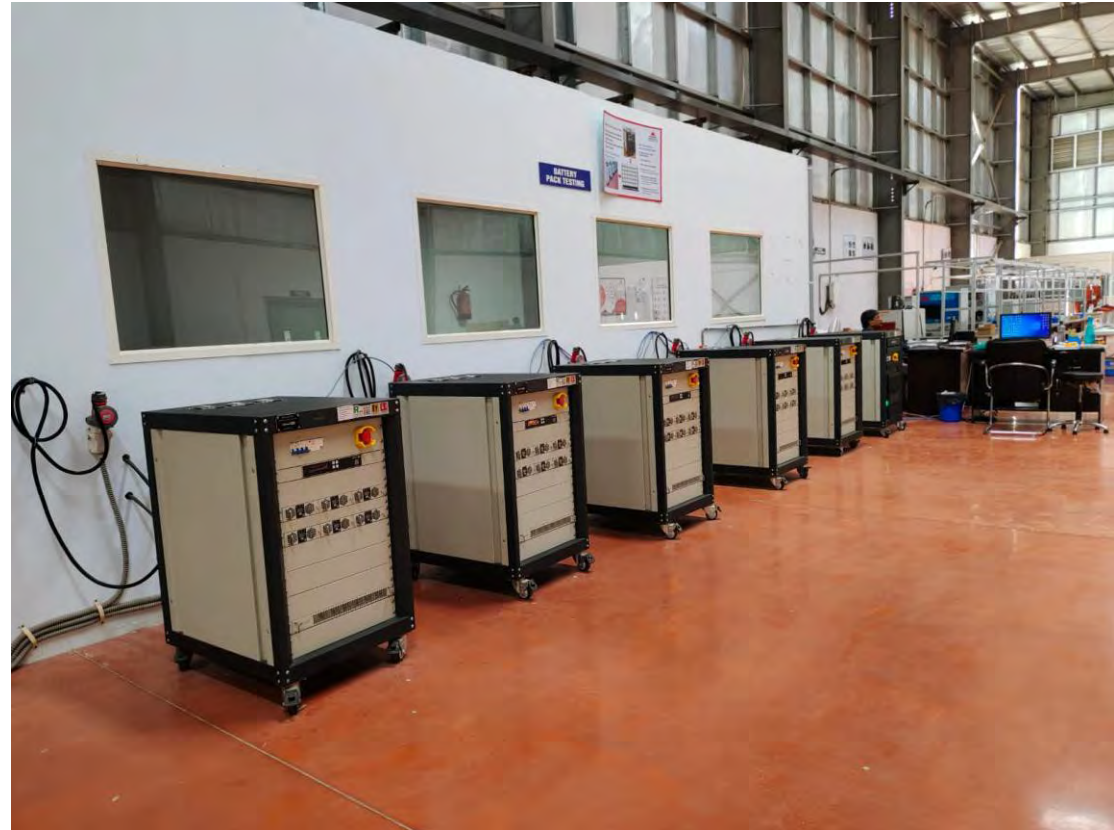
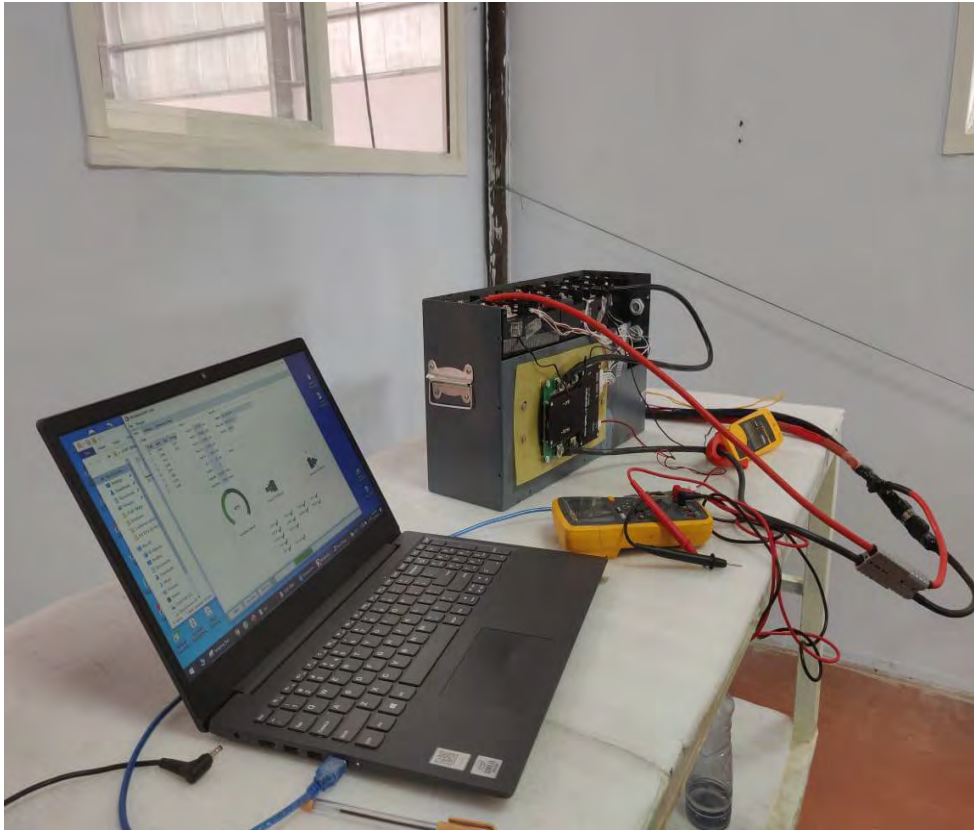
☒ Show detailed view

| | | | | | | |
|--|----------|---|---------------------|--------------------------------------|---------------------|---------------------------------------|
| Customer Name | | Cell Type | 1 | Cell Nominal Voltage | 3.2V | Cell Rated Capacity |
| Pack Rated Capacity | 100Ah | Pack Nominal Voltage | 59.2V | Software Version | 0.0.5.1 | Hardware Version |
| Serial Number | 1 | Maximum Pack Voltage | 60.8V | Minimum Pack Voltage | 40V | Resistance |
| Number Of Cell | 16 | Charging Capacity | 0A | Cell Pack Type | | Serial Connection |
| Parallels Connection | 0 | Battery Manufacture Date | 27/02/2022 12:00 AM | Battery Activation Date | 27/02/2022 12:00 AM | Hardware Id |
| Model number | 1 | IMEI No | 866545057398585 | Product Activation Date | 27/02/2022 12:00 AM | Cell Over Voltage Threshold |
| Cell Under Voltage Threshold | 2479.4mV | Over Current in Charge Threshold | 52.863436123348016A | Over Current in Dis-Charge Threshold | 106A | Short Circuit in Dis-Charge Threshold |
| Over Temperature In Dis-Charge Threshold | 65°C | Under Temperature In Dis-Charge Threshold | 0°C | Over Temperature In Charge Threshold | 60°C | Under Temperature In Charge Threshold |
| Alert Mask | 511 | | | | | |

QUALITY CONTROL & BATTERY TESTING

1. FINISHED PRODUCT TESTING PROCEDURE

- a. CCCV Charging with 0.5C with charging Voltage of 3.65 x Cell Series charge up to 3.85 x Cell Series.
- b. CC Discharging with 0.5C up to 2.5 x Cell Series.
- c. CCCV Charging with 0.5C with charging Voltage of 3.65V charge up to 3.85V.



2. BATTERY PACK INTEGRITY TESTING

Batteries undergo Integrity Testing where they are subjected to rigorous quality checks and efficiency of BMS controls.



BTS-V1.2.0 SHENZHEN BEST AUTOMATION EQUIPMENT CO.,LTD

Account Online Solution Record Set 语言(Language) Help

User information
Operator

Solution information
Solution Name: Test
Download

Barcode
Address: 1
Barcode:
Barcode Start

Device Information
Addr Status Total Pass Fail R
1 Online 310 114 196 36

1 Device
Test Barcode: Solution Name: 12.8V 6Ah
Battery Type: Charge C+C- Discharge P+P-(P+P-)

| Enable | Test Items | Items Parameter | Test Result |
|---------------------------------------|------------|--|-------------|
| 4 <input checked="" type="checkbox"/> | DT | Test Current=5A±100mA Test Time=1000mS Check Voltage = Drop voltage Voltage Max=0.5V Voltage Min=0.01V | Wait Test |
| 5 <input checked="" type="checkbox"/> | DOCT | ODC One Max= 35A ODC One Min= 25A ODCD One Max= 32mS ODCD One Min= 0mS Recovery Mode =Disconnect load Recovery Time =1000mS | Wait Test |
| 6 <input checked="" type="checkbox"/> | SCT | Delay Time Max=20000uS Delay Time Min=200uS Timeout =10mS Recovery Mode =Disconnect load Recovery Time =50mS Restore Voltage Min=0.5V | Wait Test |

Charge Voltage=19V
Charge Current=0.1A±100mA
Charge Time=2000mS
Check Voltage = Absolute

0%

Start testing
Single start All start

Stop testing
Single stop All stop

Export test data
Export Results

[15:49:32][Device[1]:Online success!]

Alt:1 On:1 Off:0 C:\BTS-V1.2.0_ENGLISH_BT\data\bts.db F:\WORK\QT\BTS\data

BTS-V1.2.0 SHENZH...

15:52 21-01-2021


FIELD TESTING OF BATTERIES

SMART BMS DASHBOARD – REALTIME DATA WITH ALERTS & NOTIFICATIONS

Device Id: a8:48:fa:9f:72:8e | ● Online

Device Name: Roshan_100A_Nline_728e

Real Time

 Updated Time: Mar 29, 2022, 11:50:17 AM

| | | | | | |
|------------|---------|--------------------------|--------|----------------------|------------|
| Pack Volt. | Current | SOC | 77% | SOH | 100% |
| 53.09 V | -0.03 A | Average Cell Temperature | 33.5°C | Average Cell Voltage | 3324.31 mV |
| | | Internal Temperature | 37 °C | FET Temperature | - |

| | | | | | | | |
|----------------------|---------|---------------|---|----------------------|---------|---------------|---|
| Max Cell Volt. | 3325 mV | Cell No | 1 | Min Cell Volt. | 3324 mV | Cell No | 2 |
| Max Thermistor Temp. | 35°C | Thermistor No | 2 | Min Thermistor Temp. | 32°C | Thermistor No | 1 |

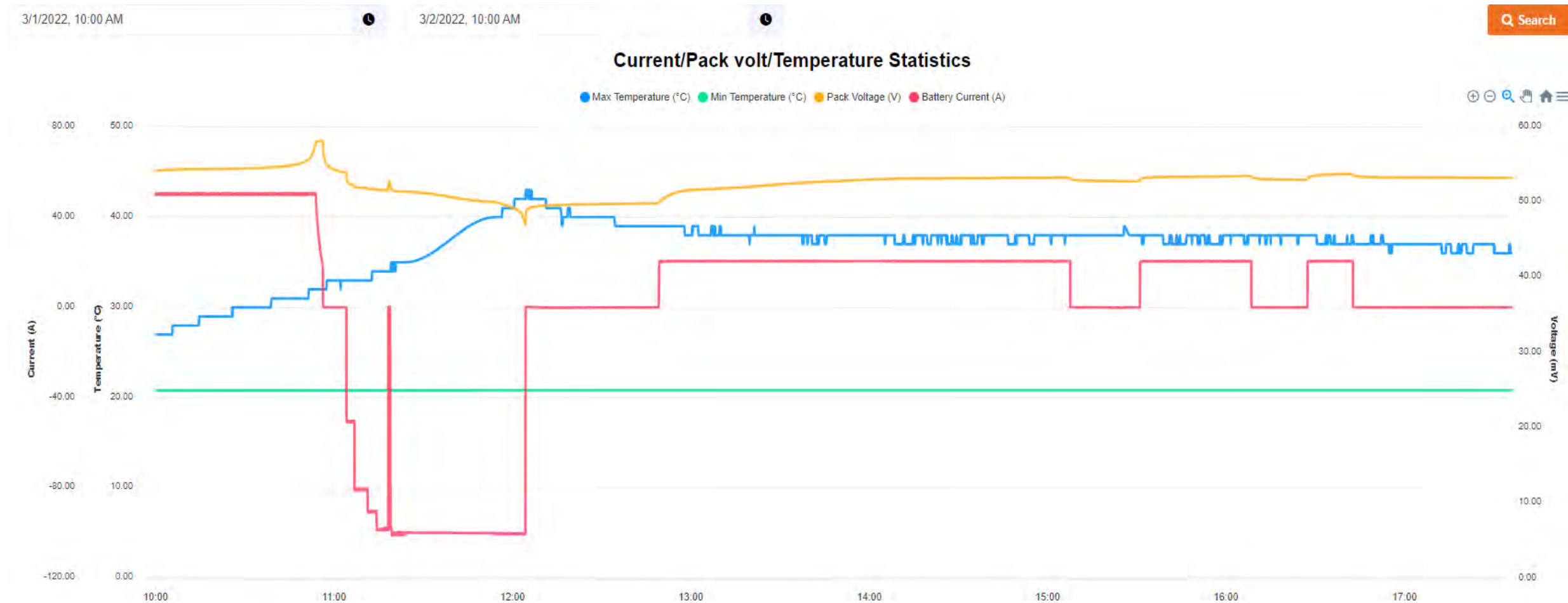
Alert Notifications

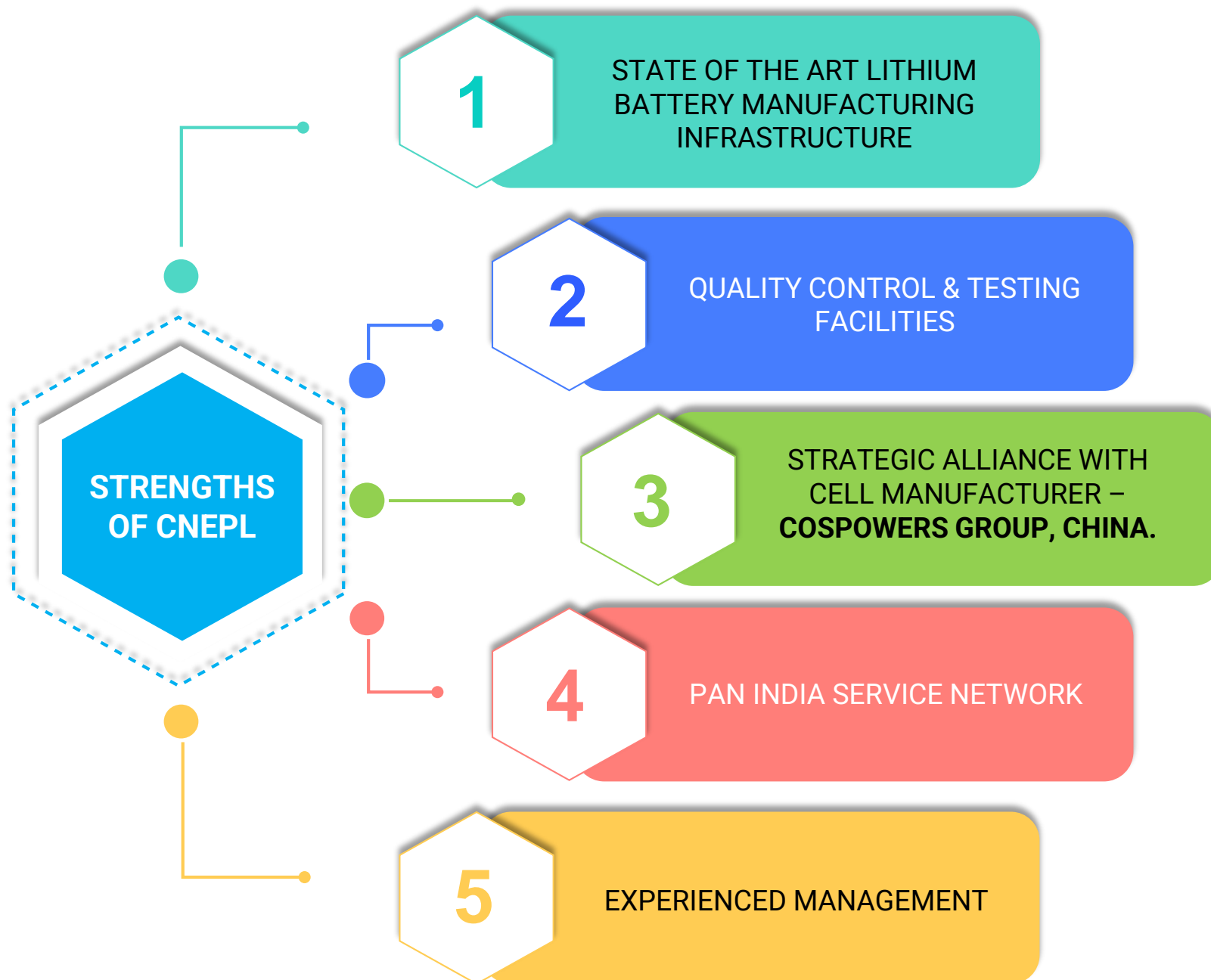
| DESCRIPTION | TIME |
|---------------------------|-----------------------|
| Over Current Charge Alert | 3/1/2022, 10:45:38 AM |
| Over Current Charge Alert | 3/1/2022, 10:20:03 AM |
| Over Current Charge Alert | 2/28/2022, 6:10:47 PM |
| Over Current Charge Alert | 2/28/2022, 5:58:20 PM |
| Over Current Charge Alert | 2/28/2022, 5:52:54 PM |

Fault Notifications

| DESCRIPTION | STATUS | TIME |
|------------------------------------|----------|-----------------------|
| Cell Under Voltage Fault | Unsolved | 3/1/2022, 12:04:25 PM |
| Cell Over Voltage Fault | Solved | 3/1/2022, 11:03:43 AM |
| Cell Over Voltage Fault | Unsolved | 3/1/2022, 10:56:17 AM |
| Critical Over Discharge Fault Code | Unsolved | 2/27/2022, 5:51:48 PM |
| Critical Over Charge Fault Code | Solved | 2/27/2022, 5:51:47 PM |

SMART BMS DASHBOARD – ACCESS TO HISTORICAL BATTERY DATA





CNEPL – OUR ESTEEMED CUSTOMERS



THANK YOU!

COSPOWERS
NEW ENERGY PVT. LTD.

An ISO 9001:2015 Certified Company

Plot No. 25-B, Hardware Park,
Kancha Imarat, Maheswaram, Rangareddy,
Hyderabad - 500005, Telangana, India.

Any questions?

You can find us at:

Email: marketing@cospower.in

Website: www.cospowers.in

